

# **Silicon Microstrip Detector System**

Y. Unno, KEK

for the ATLAS-Japan Silicon collaboration:

**Hiroshima University**

**KEK**

**Kyoto University of Education**

**Okayama University**

**Tokyo Metropolitan University**

(8 physicists, 1 Engineer)

# Content

- **Silicon Microstrip Detector System overview**

- Layout, Barrel cylinder, Cylinder detail, Electronics

- **Issues in developing the Silicon system**

- Radiation damage, Detector R&D, Module design, Integration
  - Stress on Contributions from Japan

- **Construction**

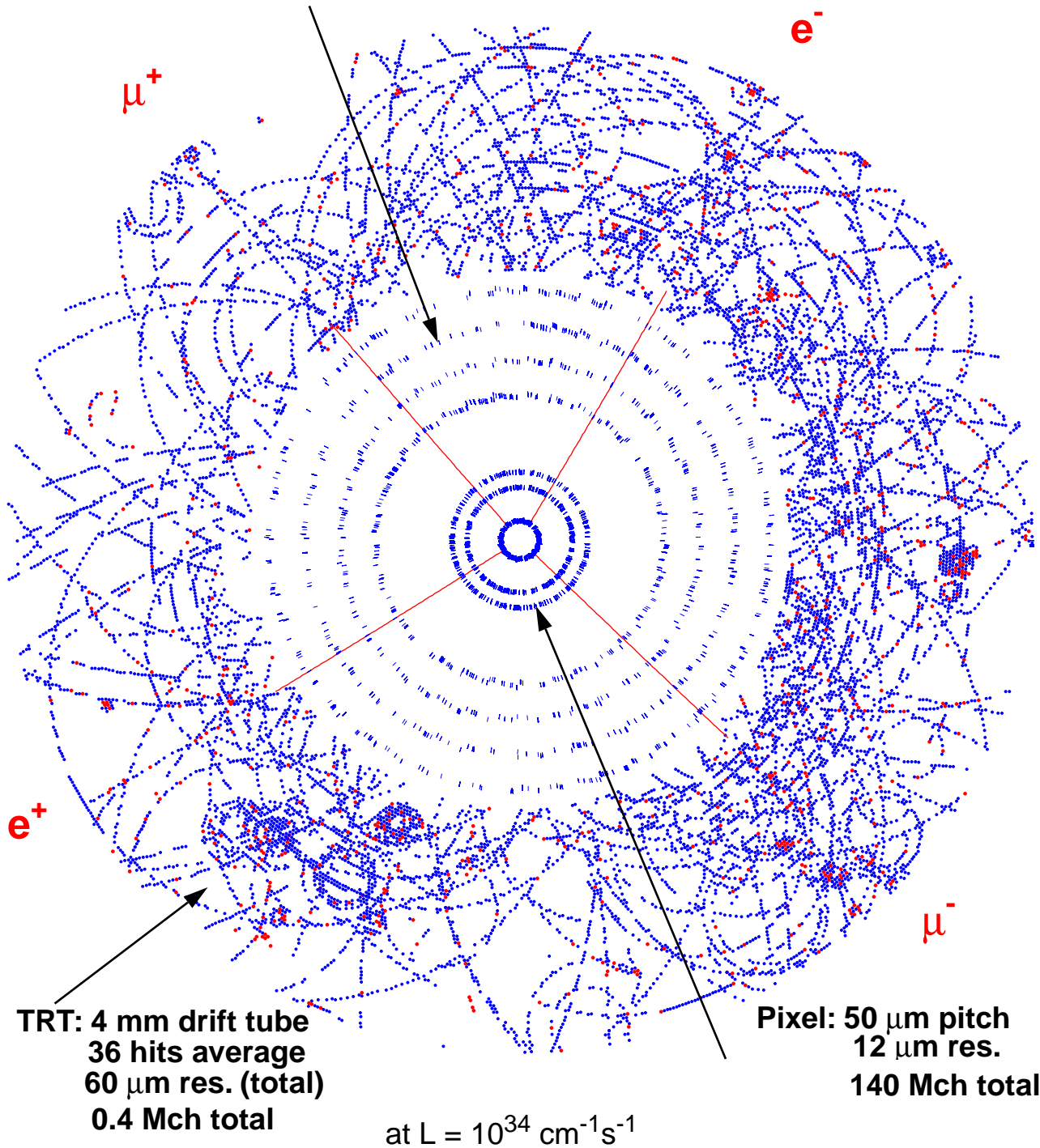
- Why silicon?, Responsibility share, Construction flow, schedule

- **Summary**

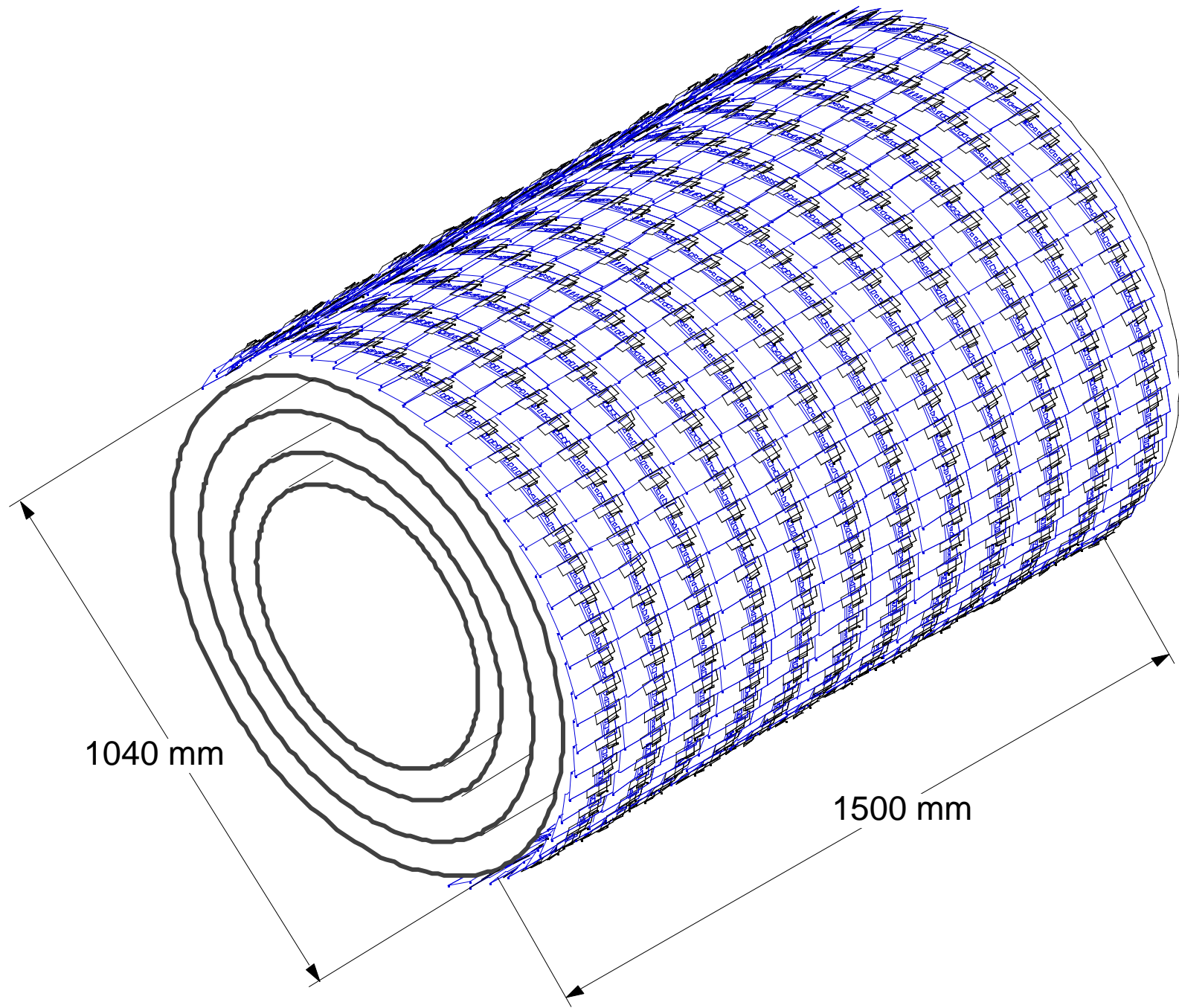
# ATLAS Barrel Inner Detector

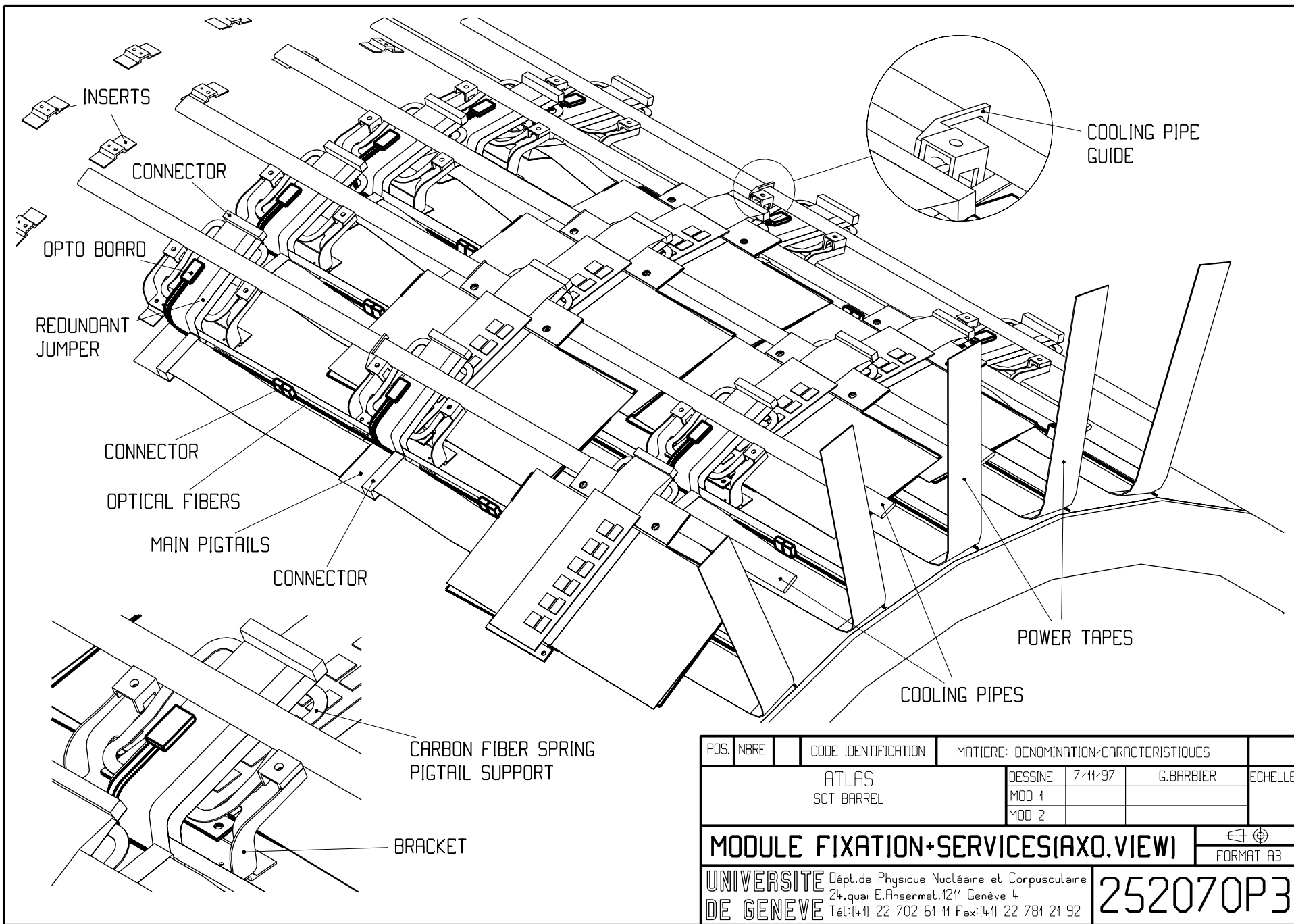
$$H \rightarrow ZZ^* \rightarrow \mu^+ \mu^- e^+ e^- \quad (m_H = 130 \text{ GeV})$$

**Silicon: 80  $\mu\text{m}$  pitch, 16  $\mu\text{m}$  res.  
3.2 Mch (+Forward 3.0 Mch)**

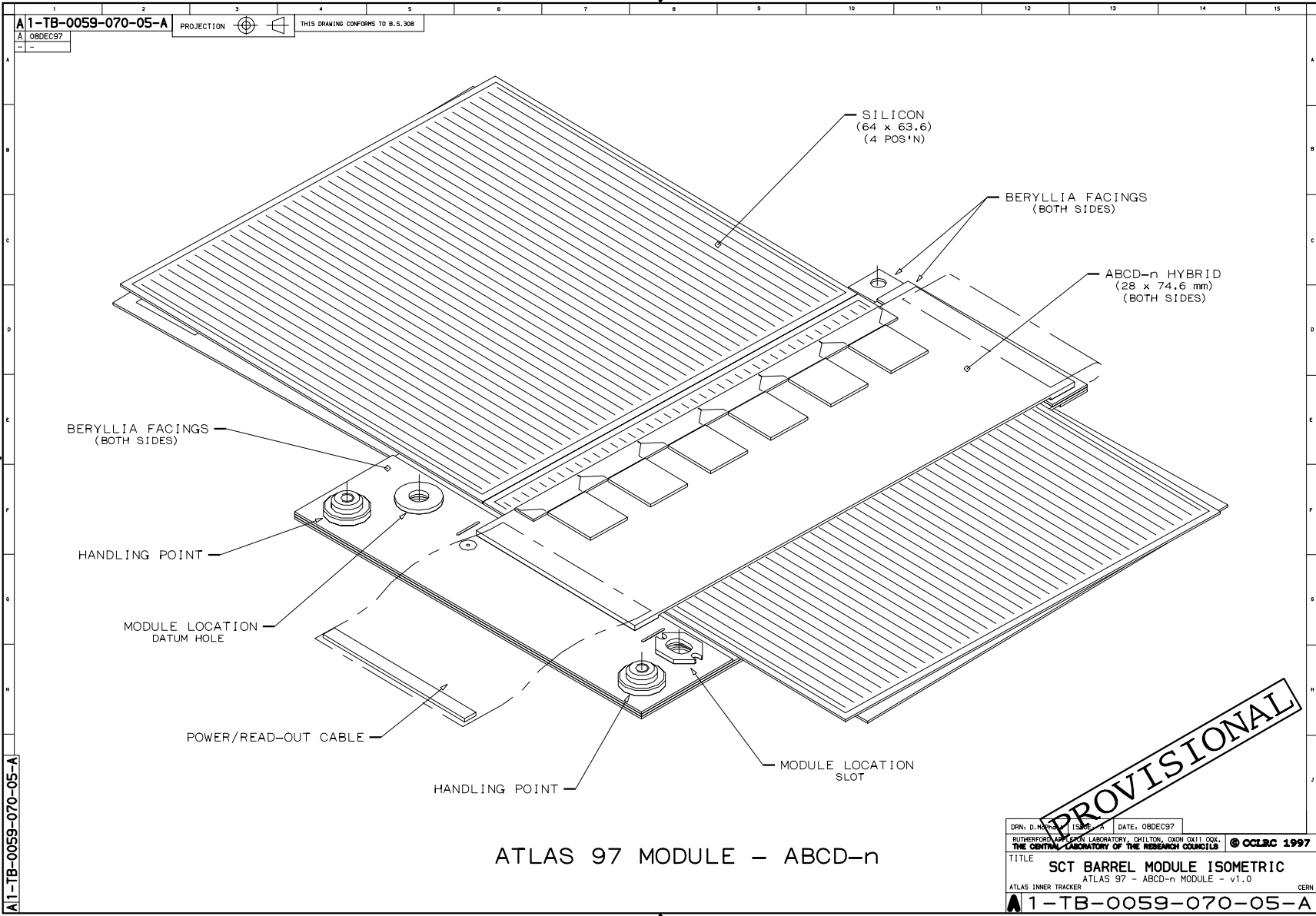








POS.	NBRE	CODE IDENTIFICATION	MATIERE: DENOMINATION-CARACTERISTIQUES			
ATLAS SCT BARREL			DESSINE	7-11-97	G.BARBIER	ECHELLE
			MOD 1			
			MOD 2			
MODULE FIXATION+SERVICES(AXO.VIEW)						FORMAT A3
UNIVERSITE DE GENEVE			Dépt.de Physique Nucléaire et Corpusculaire 24,quai E.Ansermet,1211 Genève 4 Tél:(41) 22 702 61 11 Fax:(41) 22 781 21 92			252070P3

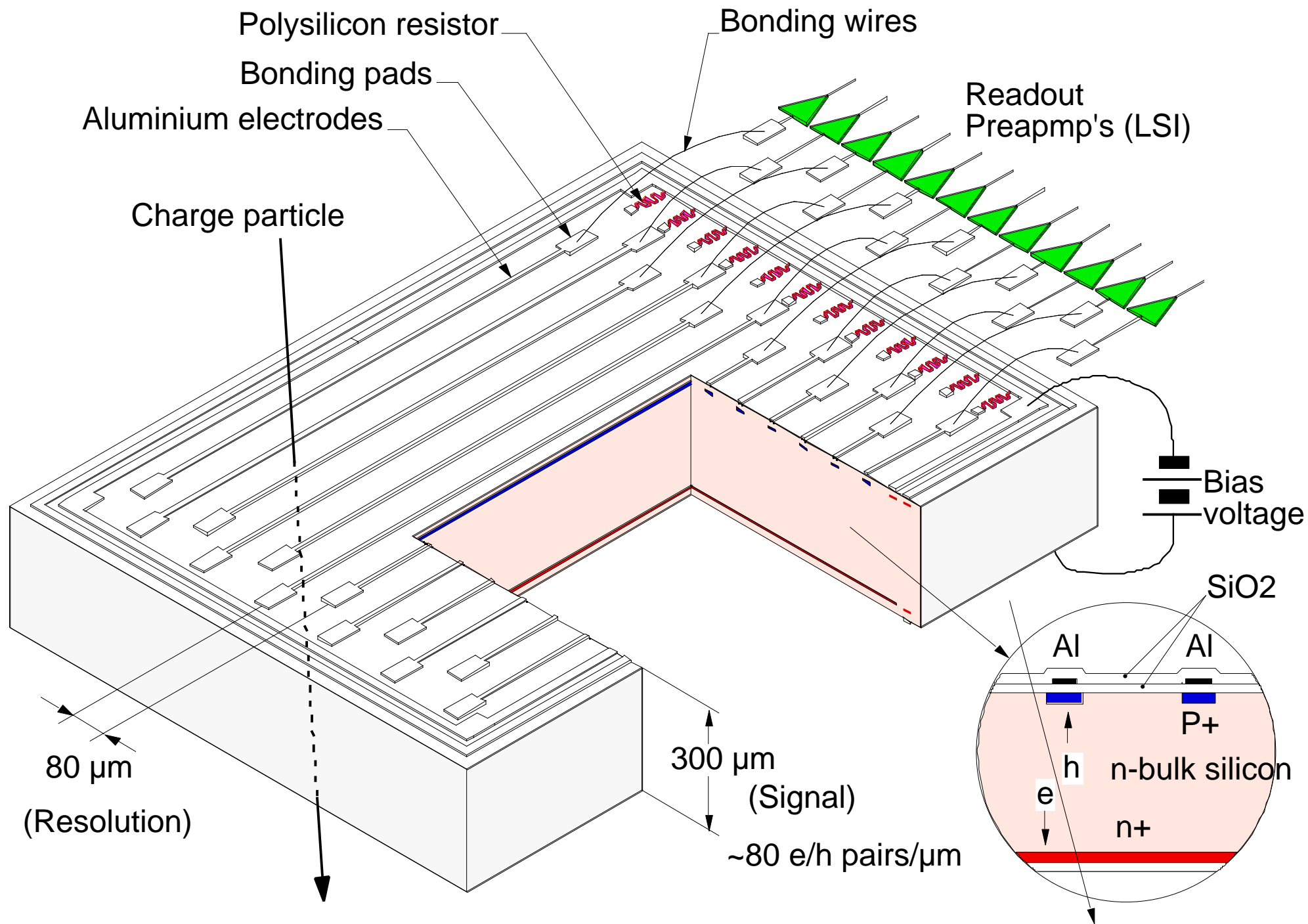


# **Silicon Microstrip Detector**

**What is it?**

**What's good?**





# Issues in the Silicon Microstrip Detector

- **High radiation environment - Radiation damage**

## **1.Rad-hard Silicon Strip Detector**

## **2.Development of Silicon-strip Module**

- **Integration of Modules into a macro structure**
  - No previous scale: 17 m<sup>2</sup> (Barrel) surface, 34 m<sup>2</sup> silicon area
  - CDF SVX-II vertex detector: 1.3 m<sup>2</sup>

# Radiation damage

- **Radiation level**

- $3 \times 10^{14}$  protons/cm<sup>2</sup> in 10 years

- **Large depletion voltage**

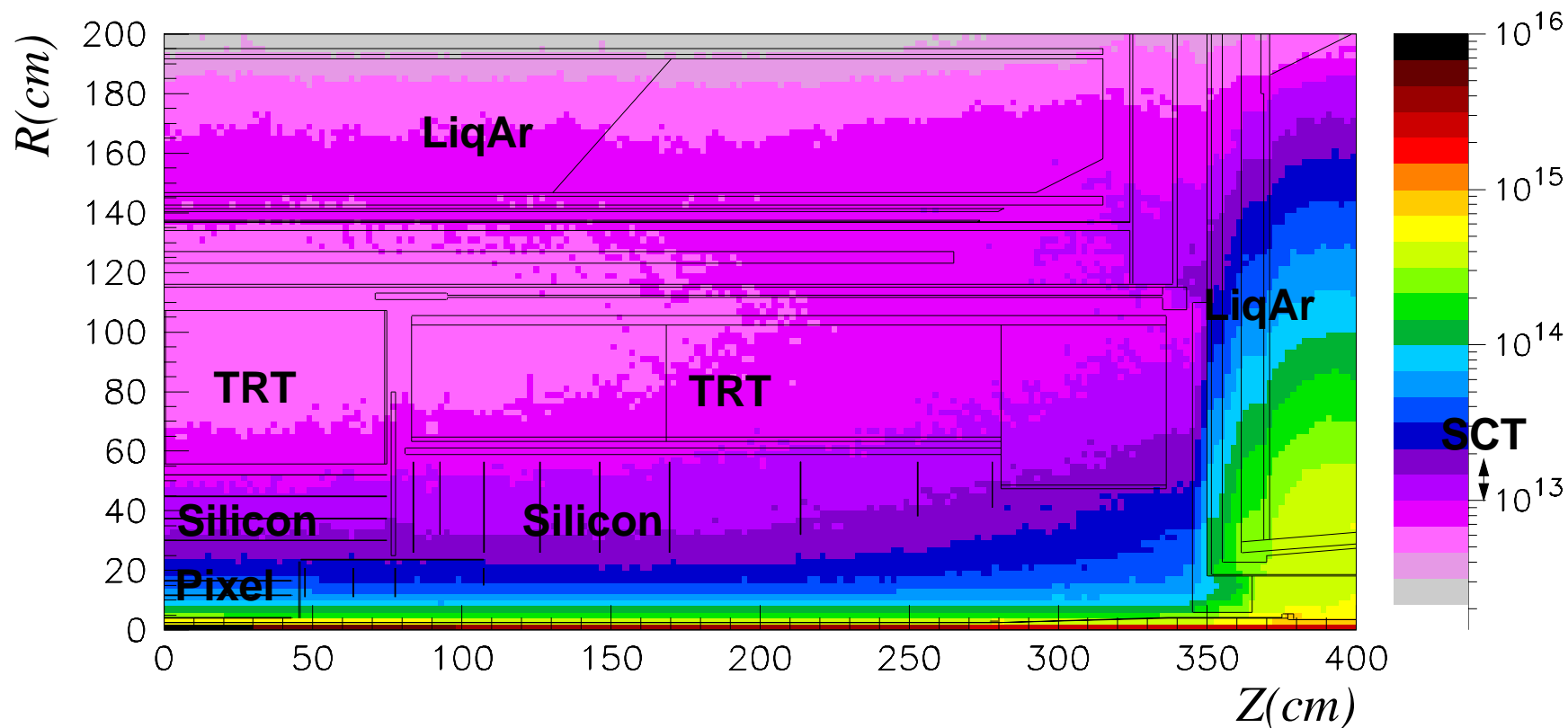
- ~400 volts (in the worst case) prediction
- Suppression of activating damages: -7 °C
- Full, partial depletion operation?

- **Large leakage current in silicon strip detector**

- Suppression of leakage current: low temperature
- ~700  $\mu$ A/detector (62 mm x 62 mm) at -7 °C  
(~200 nA initial at room temperature)
- Heat generation: 100  $\mu$ W/mm<sup>2</sup> (at 0 °C, 300 V)
- Thermal runaway

# Radiation level in Inner Detector

(1 MeV neutron equivalent fluence per year at  $L = 10^{34} \text{ cm}^{-1}\text{s}^{-1}$ )



- 50% systematic error in fluence (cross section, number of particles,...)
- At  $R=30 \text{ cm}$ ,  $2 \times 10^{14} \text{ n/cm}^2$  (50% sys err upper bound) over 10 years
- Equivalent proton,  $3 \times 10^{14} \text{ p/cm}^2$

# Development of Rad-hard Silicon Strip Detector

- **Good collaboration with industry**

Hamamatsu Photonics

- **Long history of R&D in Japan**

Hiroshima Univ., Okayama Univ., KEK, ...

- **Hot-electron analysis**

T. Ohsugi et al., MICRODISCHARGES OF AC COUPLED SILICON STRIP SENSORS, Nucl.Instrum.Meth.A342:22-26,1994

T. Ohsugi, et al., MICRO-DISCHARGE NOISE AND RADIATION DAMAGE OF SILICON MICROSTRIP SENSORS, Nucl. Instrum. Meth. A383(1996)166-173

T. Ohsugi, Y. Iwata et al., Micro-discharge study by IR sensitive CCD camera, 3rd International Symposium on the Development and Application of Semi-conductor Tracking detectors, Melbourne, December 9-12, 1997

Y. Unno et al., Novel P-stop Structure in the N-side of N-on-n Detectors, 3rd International Symposium on Development and Application of Semiconductor Tracking Detectors, Melbourne, Dec. 9-12, 1997

- **1064 nm Laser illumination**

Y. Unno (KEK, Tsukuba), et al., NEW LASER TEST STAND FOR SIMULATING CHARGED PARTICLE TRACKS., Nucl. Instr. Meth. A383:238-244,1996

Y. Iwata, T. Ohsugi et al., Optimal P-Stop Pattern for the N-Side Strip Isolation of Silicon Microstrip Detectors, IEEE Nuclear Symposium, Albuquerque, New Mexico, November 9-15, 1997

- **Irradiations of prototype detectors - KEK PS EP1-A line**

98 - Jan

97 - Apr, Aug(CERN), Nov

96 - Jun, Oct

95 - Jul, Nov

S.Terada, et al., PROTON IRRADIATION ON P BULK SILICON STRIP DETECTORS USING 12-GEV PS AT KEK, Nucl.Instrum.Meth.A383:159-165,1996

- **Beamtests - KEK PS pi2 beamline**

98 - Feb

97 - Feb, Jun, Nov(CERN)

96 - Feb, Aug (CERN)

95 - Feb

94 - Jun

93 - Mar

Y. Unno, et al., BEAM TESTS OF A DOUBLE SIDED SILICON STRIP DETECTOR WITH FAST BINARY READOUT ELECTRONICS BEFORE AND AFTER PROTON IRRADIATION., Nucl.Instrum.Meth.A383:211-222,1996

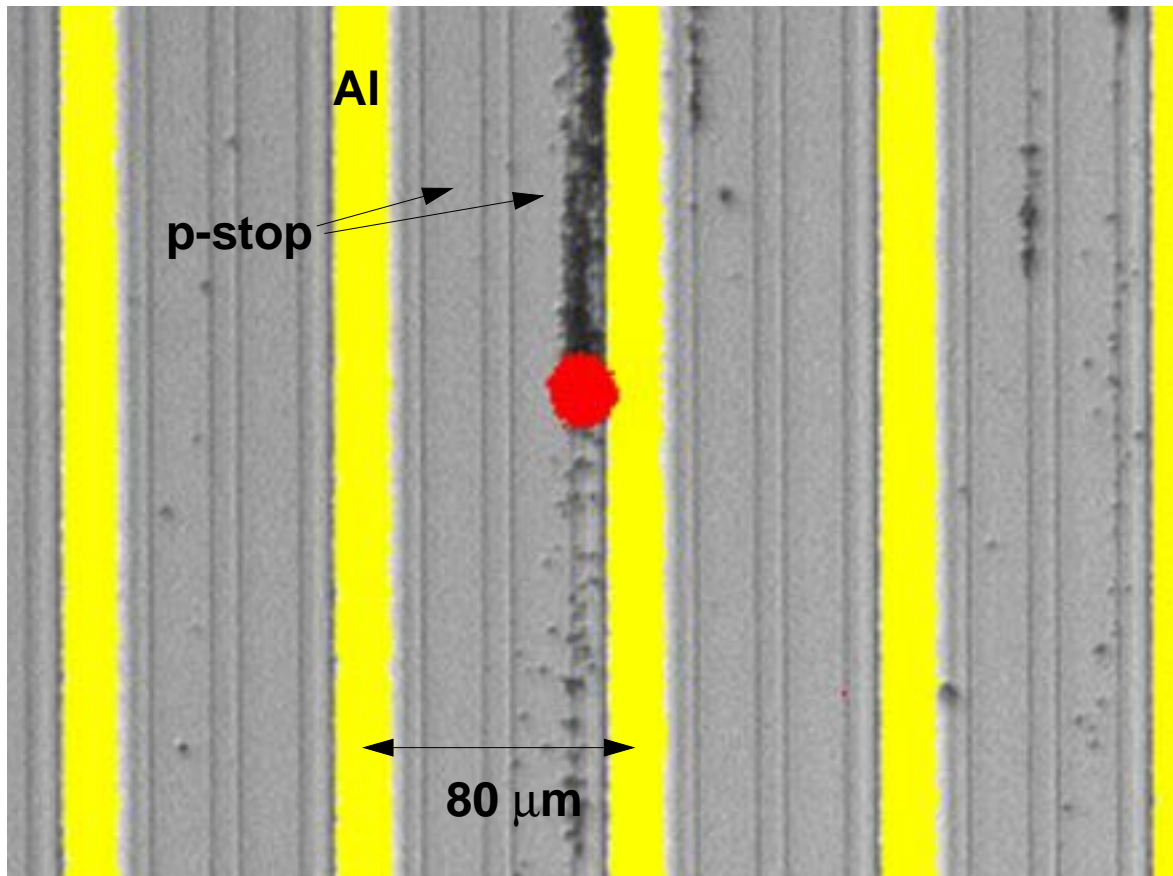
Y. Unno, et al., BEAM TEST OF A LARGE AREA N-ON-N SILICON STRIP DETECTOR WITH FAST BINARY READOUT ELECTRONICS, IEEE Trans. Nucl. Scie. 44, 736-742, 1997

Y. Unno et al., Evaluation of P-stop Structures in the N-side of N-on-n Silicon Strip Detectors, to appear in IEEE Trans. Nucl. Scie. Vol. 45, Number 3, June 1998

Y. Unno et al., Beamtests of Silicon Strip Detector Modules with N-on-n Detectors, 3rd International Symposium on Development and Application of Semiconductor Tracking Detectors, Melbourne, Dec. 9-12, 1997

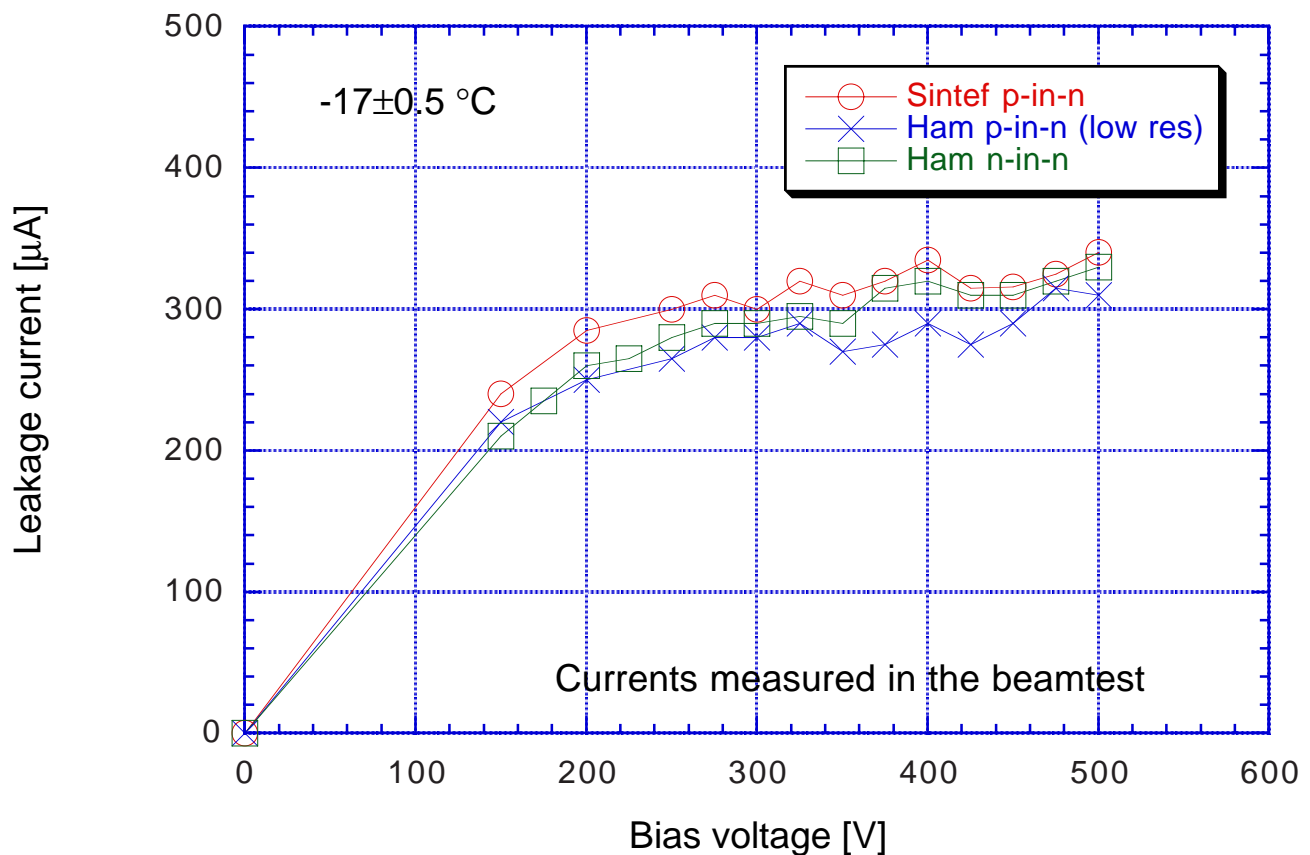
# Hot-electron analysis

- T. Ohsugi et al.,



- “Hot-electron”= electrons accelerated in high electric field causing avalanche breakdown, Infra-Red light from e-h recombination
- n-side readout prototype
- Powerful tool to pin-point where the problem is
- Invention of a new p-stop structure (Y. Unno et al., Novel p-stop structure ...), e.g.

# Leakage currents in “p-in-n” and “n-in-n” detectors



- Irradiation at KEK:  $\sim 3 \times 10^{14}$  protons/cm<sup>2</sup>
- Two “p-in-n” and one “n-in-n” detectors were beamtested at KEK
  - Hamamatsu p-in-n and n-in-n
  - SINTEF p-in-n
- Both detectors were operated up to 500 V!!
- ATLAS SCT choice: p-in-n detector

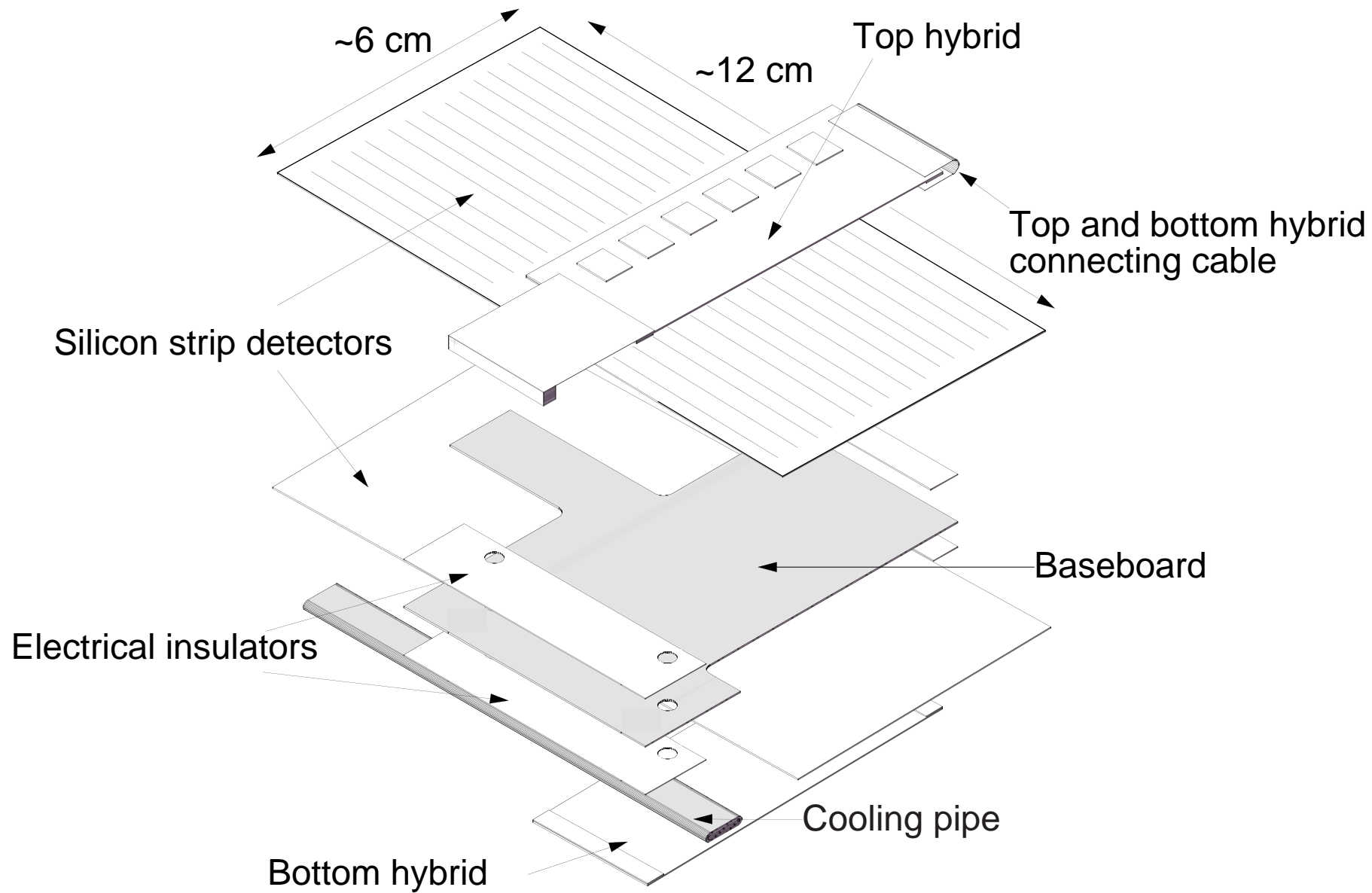


# Development of Silicon-strip Module

- **Many iterations and optimization of the following aspects**
  - Contribution of Japan has been always in the fore-front and in the centre of the activity
- **Module topology**
  - Comparison between “Centretap-module”, “Endtap-module”, and “Z-module”
  - “Centretap-module” for the barrel
- **Thermal runaway**

T. Kohriki, T. Kondo, H. Iwasaki, S. Terada, Y. Unno (KEK, Tsukuba), T. Ohsugi (Hiroshima U.), FIRST OBSERVATION OF THERMAL RUNAWAY IN THE RADIATION DAMAGED SILICON DETECTOR, IEEE Trans. Nucl. Sci. 43 (1996) 1200-1202

  - Finite element analysis - Measurement optimization
- **Least material**
  - Optimization in mechanical strength
  - Thermal performance
  - Be+Kapton hybrid - Less material than BeO ceramic hybrid
- **Thermo-distortion measurements**
  - KEK thermal module
  - Oxford Univ. ESPI measurement system



Japan: 3rd Cylinder, 691 modules

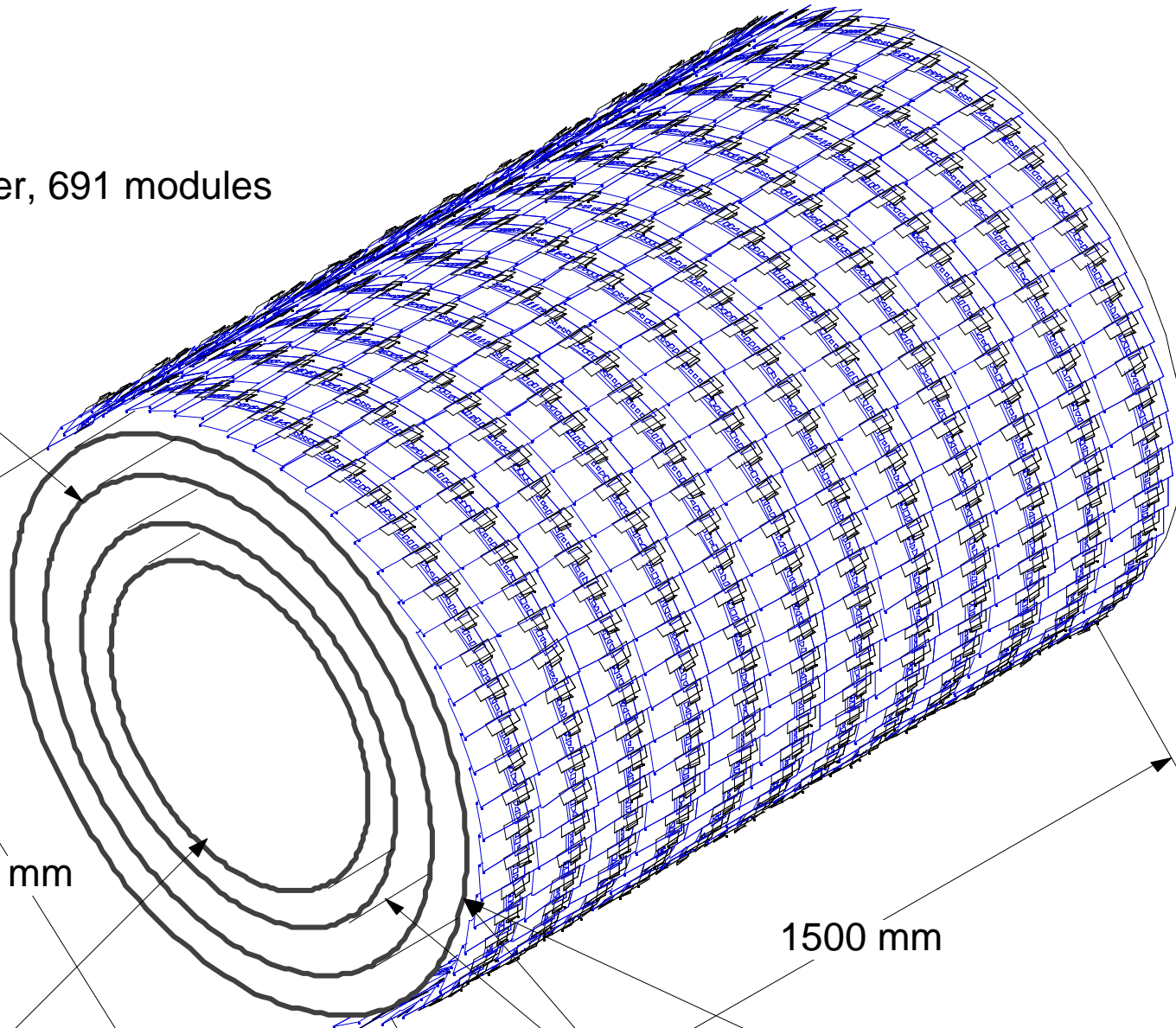
1040 mm

1500 mm

US: 756 modules (4th cylinder)

Nordic: 1st cylinder, 461 modules

UK: 2nd, 4th cylinder, 576+50 modules



# **Responsibility, Schedule**

- **Japan - 3rd Barrel Cylinder**

**Barrel detectors: 57% (about 5,800 detectors)**

- Natural to concentrate on expertise
- Share the full 3rd barrel cost with producing detectors

**Barrel hybrids: 27% (for 691 modules)**

**Barrel modules: 27% (691 modules for 3rd cylinder)**

**Optical links: 18% (flex part of the links for the barrel)**

**Barrel cylinder component: 25%**

**Assembly of the 3rd barrel cylinder**

- **Why Silicon?**

**Complementary physics to muons: electrons, b-jets,...**

**High quality semiconductor industry**

**Long history of R&D**

**Active involvement in detector, module,... development in SCT**

**-- In short, Silicon is an recognized expertise of Japan**

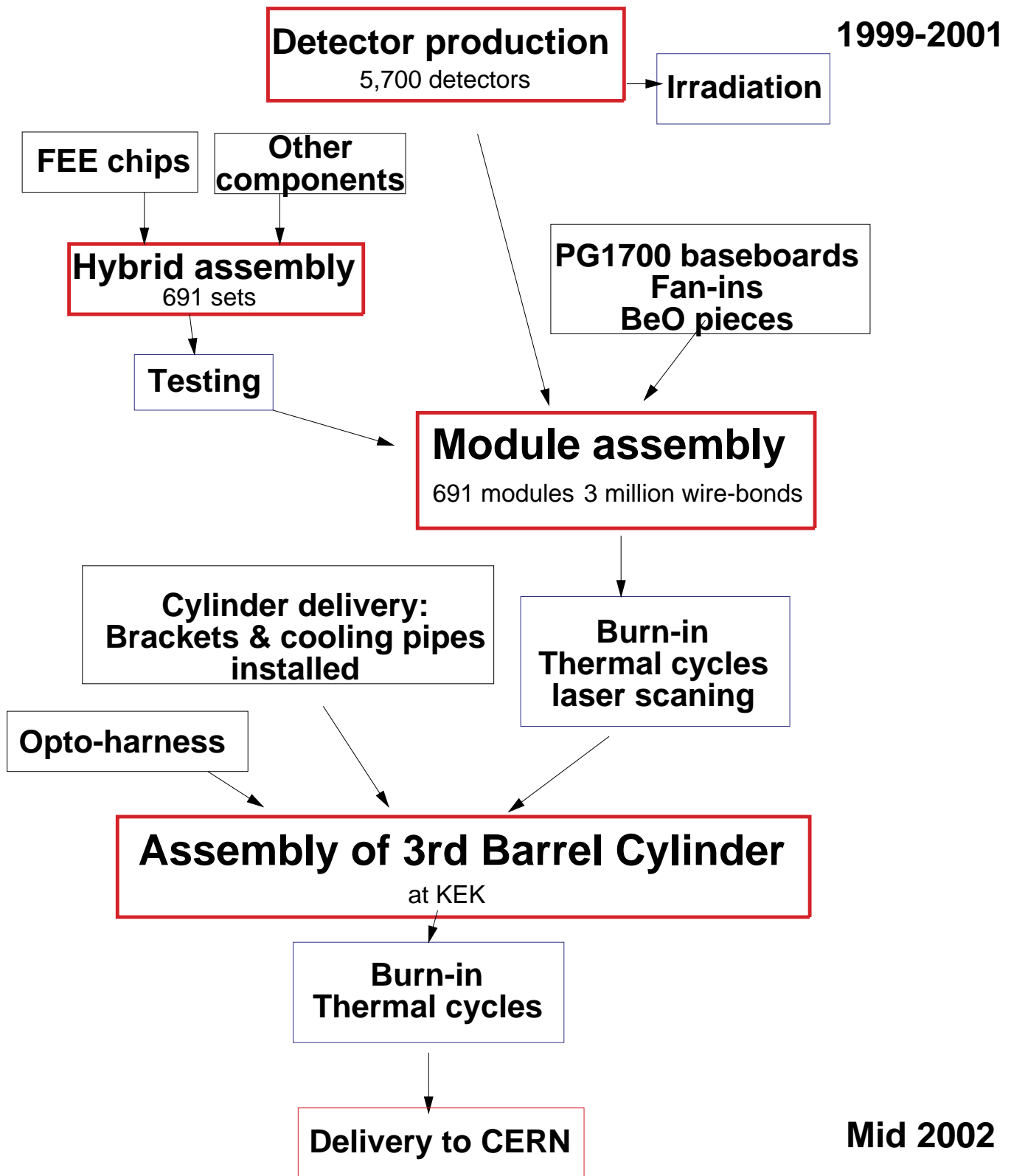
- **Prototyping and Preproduction**

- 98 and early 99

- **Production schedule**

- From 1999 till end of 2001
- Shipping the completed cylinder to CERN in Spr-Summer of 2002

# Construction flow



# **Man power**

- **Supervision and Testing**

**Detectors, Hybrids, Modules, Cylinders**

**Mainly University staffs and students:**

**T. Ohsugi, Y. Iwata - Hiroshima Univ.**

**I. Nakano - Okayama Univ.**

**R. Takashima - Kyoto Univ. of Edu.**

**C. Fukunaga - Tokyo Met. Univ.**

- **Module and Cylinder assembly**

**KEK staffs:**

**Y. Unno, S. Terada, T. Kohriki, (T. Kondo)**

**Help in cooling:**

**T. Haruyama**

- **In all, the current man-power is the bare minimum**

**Need one or two additional man-power at KEK (and Univ.)**

# Summary

- **Silicon microstrip detector is a central device in the tracking of the ATLAS detector**
- **Radiation-tolerant detector has been emerged from the world-wide R&D, specially from the contribution of Japanese collaborators**
- **Japanese collaborators have provided critical contributions in defining the silicon microstrip module**
- **Japan has fair responsibility in construction of the SCT silicon strip detector, completing the 3rd barrel cylinder**
- **Man-power is critical to accomplish the project. The current man-power is the bare minimum and need to be enhanced.**